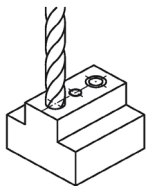


**NEW!****DISCOUNTS**

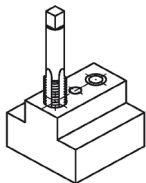
Qty	1+	10+	20+	30+	50+
Disc.	List	-5%	-10%	-15%	On request

Part number	Corresponding diameter D1	Price each 1 to 9
FR-M5/TOOL	M5	28,84 €
FR-M6/TOOL	M6	29,80 €
FR-M8/TOOL	M8, M8x1	31,08 €
FR-M10/TOOL	M10, M10x1,25	33,32 €
FR-M12/TOOL	M12, M12x1,25	35,99 €

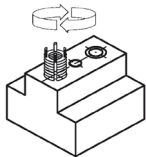
### Assembly



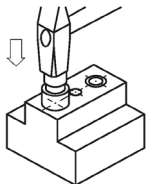
- 1.\***  
Drill the pilot hole or rebores the old thread with a starting taper ( $82^{\circ}$ - $100^{\circ}$ )



- 2.\***  
Tap the required thread using a standard tap.



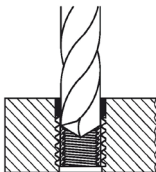
- 3.**  
Screw in the thread inserts. These should finish below the top surface of the material (0.3 to 0.7mm).



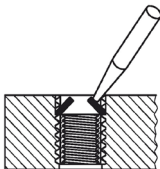
- 4.**  
Insert the keys using the supplied tool, tapping gently with a hammer.

*Steps 1+2. Refer to the parts table for the dimensions.*

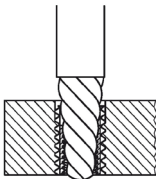
### Disassembly



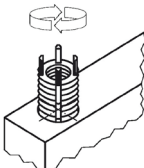
- 1.\***  
Rebore the remaining material between the keys and threads to the depth indicated



- 2.**  
Bend the keys towards the centre until they break



- 3.**  
Remove the thread inserts using the extraction tool



- 4.**  
Mount the new thread inserts in the original threads

*\* Steps 1. Refer to the parts table for the dimensions*

## Altri prodotti...



PARF110

Piede senza snodo,  
Piede snodato  
oscillante fissabile  
Ø110



RESC

Ruote con supporto di  
livellamento, Ruote  
con supporto di  
livellamento



QTR

Cuscinetto a rulli  
conici, Acciaio



SH0

Ingranaggio elicoidale  
ad assi paralleli,  
Acciaio 20NCD2



CHAU

Cerniera ad avvitare,  
270°



BPF

Supporto a flangia  
tonda con cuscinetto,  
Lamiera



F7-I

Visualizzatore  
multifunzione, Con  
sensore di posizione  
integrato



VPR

Vite ad alette  
Hygienic Usit®, Inox



PTA40

Articulated foot with  
solid base foot Ø 40,  
30000N



CFF

Testa a snodo  
femmina DIN  
ISO12240-4, Acciaio /  
bronzo



CHB

Riduttore a ruota e  
vite senza fine, fino a  
73 Nm



SH1

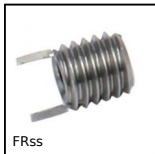
Ingranaggio elicoidale  
ad assi paralleli,  
Plastica lavorata  
(delrin)

## Prodotti correlati



FR

Inserti filettati, Acciaio



FRss

Inserti filettati, Inox