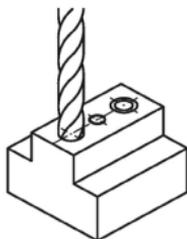


**NEW!****DISCOUNTS**

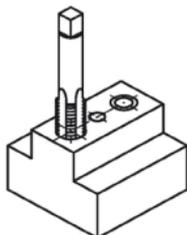
Qty	1+	10+	20+	30+	50+
Disc.	List	-5%	-10%	-15%	On request

Part number	Corresponding diameter D1	Price each 1 to 9
FR-M5/TOOL	M5	28,84 €
FR-M6/TOOL	M6	29,80 €
FR-M8/TOOL	M8, M8x1	31,08 €
FR-M10/TOOL	M10, M10x1,25	33,32 €
FR-M12/TOOL	M12, M12x1,25	35,99 €

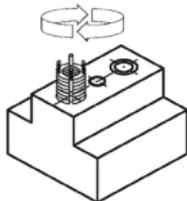
### Assembly



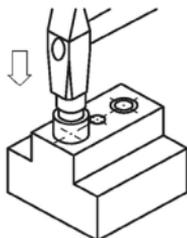
- 1.\*  
Drill the pilot hole or rebores the old thread with a starting taper (82°-100°)



- 2.\*  
Tap the required thread using a standard tap.



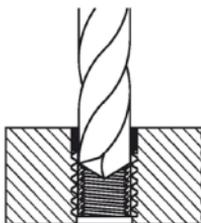
3.  
Screw in the thread inserts. These should finish below the top surface of the material (0.3 to 0.7mm).



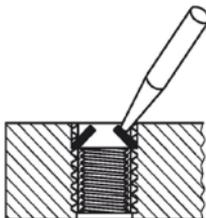
4.  
Insert the keys using the supplied tool, tapping gently with a hammer.

*Steps 1+2. Refer to the parts table for the dimensions.*

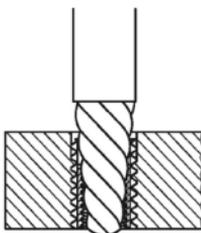
### Disassembly



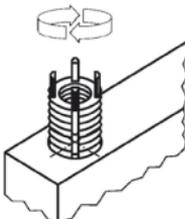
- 1.\*  
Rebores the remaining material between the keys and threads to the depth indicated



2.  
Bend the keys towards the centre until they break



3.  
Remove the thread inserts using the extraction tool



4.  
Mount the new thread inserts in the original threads

*\* Steps 1. Refer to the parts table for the dimensions*

## Altri prodotti...



PLN

Distanziatore cilindrico, termoplastica



BPP

Supporto ritto in lamiera con cuscinetto, Lamiera



CLG1

Ingranaggio dritto in plastica stampata, Nylon stampato



ZG2

Ingranaggio dritto in plastica, Plastica lavorata (delrin)



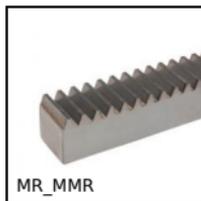
SCH

Attrezzo di bloccaggio a tirante, A tirante orizzontale - acciaio



BLHT20

Rinvio angolare a T, da 0.66 a 1.77 Nm



MR\_MMR

Crema di sezione metrica, Acciaio



PO

Maniglia a ponte - Multi-settore, Foro cieco maschiato



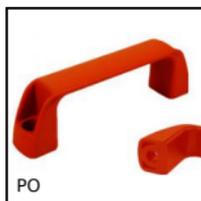
ACLALF

Piede regolabile, Ideale per posti di lavoro



PSG1

Ingranaggio dritto di precisione, Acciaio 35NCD6 pretrattato



PO

Maniglia a ponte - Multi-settore, Foro liscio



KKB-AR

Manicotto a sfere inclinate, Carichi standard / -20° +200°

## Prodotti correlati



FR

Inseri filettati, Acciaio



FRss

Inseri filettati, Inox