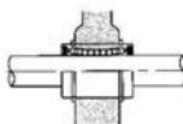


# How to mount slide bushes

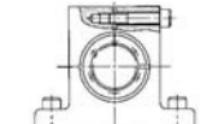
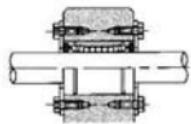
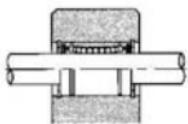
## Technical info

### How to mount slide bushes

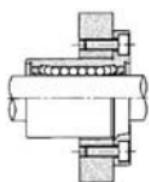
Alternative mounting arrangement:



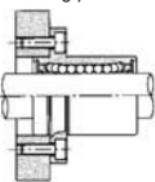
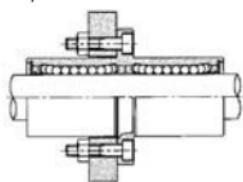
Using circlips



Clearance adjustable type



With mounting flange



Open type

### Adjusting the clearance

Series	Accuracy	Shaft Clearance fit	Shaft Transition fit	Bushes Tolérance du jeu	Bushes Transition fit
<b>KB</b>	High	h6	j6	H7	j7
<b>KB-W</b>	High	h6	-	H7	-

The standard fits shown in the table are those normally used for these slide bushes.

A transition fit is used to reduce the clearance and to increase accuracy. Customised modification of the clearance between the bearing and the shaft is also possible.

The pre-load for clearance adjustable and open type slide bearings should be adjusted carefully so as not to exceed the limits of the radial clearances given in the above table.

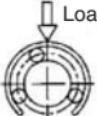
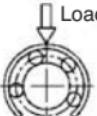
A flange type bush is generally inserted into an installation bore that is slightly greater than the outer cylinder. However if the outer cylinder is a pilot type, a H7 tolerance is recommended.

# How to install slide bushes

## Technical info

### Installation instructions

Ensure that all burrs are removed from the shaft and then carefully mount the slide bush aligning it with the centre of the bore. Ball elements may be released if excessive force is used. When two or more shafts are used, the parallelism of the shafts will affect the smoothness of the movement and the life of the slide bushes. The parallelism should be checked by moving the slide bush along the length of the shaft to check for freedom of movement before the shaft is finally installed.

	KB12 to 16(G)-OP	KB20(G)-OP	KB25 à 80(G)-OP
Loading from above			
C	C	C	C
Loading from below			
	0,64C	0,54C	0,57C



Assembling a closed slide bush and shaft



Assembling an open slide bush and shaft